



Dart Aerospace Ltd.
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648.4702

Job Sheet 203624



Part No: 648.4702

Job Qty: 3 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 12/27/19

Description: Order 21410

Type: SOLD

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	12/27/19		0.00	3.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 4	3 pcs	12/27/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	3 pcs	12/27/19		0.00	0.00	QC 4 - 78		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		



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Container No: S240747



Part: 648.4702

Job No: 203624

Serial No/Batch: S240747

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 12/16/19

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					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	3 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DAS 21	DEC 16 2019
					DC - 2 - B4B	3-88	
140	QC 21 - FG	3 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21		
					QC 21 - FG - 70	DAS 21	DEC 16 2019
					QC 21 - SA - 53	3-88	
Part Op 110 - (Small Fab) Pick kit							
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)							
130 - Identify and pack for shipping as per PPP 648.4702							
135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402							
140 - (QC21- Final Inspection - Work Order Release)							

013299

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	6 Ea (2 ea)	110-Small Fab - 1	5110495
188-FSCS-832-5/8	Clock Spring Cover Screw	12 Ea (4 ea)	110-Small Fab - 1	5189728
600.1309-A	Label	3 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	3 pcs (1 ea)	110-Small Fab - 1	5182735
AN4-16A	Bolt	9 Ea (3 ea)	110-Small Fab - 1	5228325
C2-14-2	Label Rivets	6 Ea (2 ea)	110-Small Fab - 1	5097730
C2-3-1	Latch Shaft Du Bearing	6 pcs (2 ea)	110-Small Fab - 1	5189923
C2-3-2-1	Roller Pin Retaining Ring	6 Ea (2 ea)	110-Small Fab - 1	5222866
C2-3-3-1	Latch Roller DU Bearing	3 pcs (1 ea)	110-Small Fab - 1	5182513
C2-3-5	Spacer, Teflon	6 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	6 pcs (2 ea)	110-Small Fab - 1	5196195
C3-10-2	Lock Spring	3 pcs (1 ea)	110-Small Fab - 1	5197483
C3-12-1	Lock Bushing	6 pcs (2 ea)	110-Small Fab - 1	5193685 x1 5240287 x5
C3-12-6	Lock Roller Pin Circlip	6 Ea (2 ea)	110-Small Fab - 1	5206297
C3-13-1	Keeper Bushing	6 pcs (2 ea)	110-Small Fab - 1	5076765 x1 5072854 x2 5189919 x
C3-13-5	Spring, Keeper	3 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	12 pcs (4 ea)	110-Small Fab - 1	5214930
C3-3-9	Actuator Spring	3 pcs (1 ea)	110-Small Fab - 1	5128955
C3-4-1	Load Beam Bushing	6 pcs (2 ea)	110-Small Fab - 1	5192917
C3-7-1	Load Beam Bumper	3 pcs (1 ea)	110-Small Fab - 1	5208794
C3-7-2	Lock Bumper	6 pcs (2 ea)	110-Small Fab - 1	5230440
C3-8-4	Solenoid Cover Gasket	3 pcs (1 ea)	110-Small Fab - 1	5180680
NAS1149F0463P	Washer (AN960-416)	24 Ea (8 ea)	110-Small Fab - 1	5201001
MS21044N4	Nut, Self-Locking	12 Ea (4 ea)	110-Small Fab - 1	5225328
AN4-17A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5232758
MS21083N3	Nut	6 Ea (2 ea)	110-Small Fab - 1	5220750
NAS1149F0332P	Washer (AN960-10L)	6 Ea (2 ea)	110-Small Fab - 1	5228841
MS35266-63	Solenoid Cover Screw	3 Ea (1 ea)	110-Small Fab - 1	5167289 5222866 5183289
NAS1149F0363P	Washer (AN960-10)	3 Ea (1 ea)	110-Small Fab - 1	5075330
AN6-15A	Bolt	3 Ea (1 ea)	110-Small Fab - 1	5234242
MS21083N6	Nut	3 Ea (1 ea)	110-Small Fab - 1	5192157
NAS1149F0632P	Washer (AN960-616L)	6 Ea (2 ea)	110-Small Fab - 1	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	6	61	0
	188-FSCS-832-5/8	12	168	0
	600.1309-A	3	59	0
	600.1313	3	17	0
	AN4-16A	9	671	0
	AN4-17A	3	307	0
	AN6-15A	3	7	0
	C2-14-2	6	78	0
	C2-3-1	6	38	0
	C2-3-2-1	6	94	0
	C2-3-3-1	3	13	0
	C2-3-5	6	75	0
	C2-3-8	6	23	0
	C3-10-2	3	43	0
	C3-12-1	6	16	0
	C3-12-6	6	72	0
	C3-13-1	6	42	0
	C3-13-5	3	19	0
	C3-3-4-1	12	231	0
	C3-3-9	3	17	0
	C3-4-1	6	15	0
	C3-7-1	3	24	0
	C3-7-2	6	71	0
	C3-8-4	3	39	0
	MS21044N4	12	107	0
	MS21083N3	6	86	0
	MS21083N6	3	40	0
	MS35266-63	3	32	0
	NAS1149F0332P	6	4,161	0
	NAS1149F0363P	3	277	0
	NAS1149F0463P	24	259	0
	NAS1149F0632P	6	292	0

Part Specifications

Specifications could not be found.

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